



REVISIONS		
REV	DESCRIPTION	DATE

# NOTES:

1. MAKE FROM .5" SCH 5 (.065" W.T.) PIPE OR .875" X .095" W.T. TUBE OR SOLID ROUND BAR.
2. .750 DIAMETER TO BE LIGHT PRESS FIT WITH OD OF -087 (SEE ASSY -242).

UNLESS OTHERWISE SPECIFIED:		<div>High Precision Devices</div> <div>1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com</div>				
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X   ±.030   .XX   ±.015   .XXX   ±.005						
ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 63/√		TITLE: <b>p02101-163 weld ring, bellows</b>				
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110° OF MAJOR DIAMETER X 45°		CONFIGURATION: <b>00-Default</b>				
MATERIAL:	<b>304/316 SST</b>	SIZE	QTY PER ASSM: <b>4</b>	SCALE: <b>4:1</b>	SHEET <b>1</b> OF <b>1</b>	REV
FINISH:	<b>N/A</b>	<b>A</b>	DATE: <b>5/19/2004</b>	DRAWN BY: <b>C. Danaher</b>		<b>A</b>